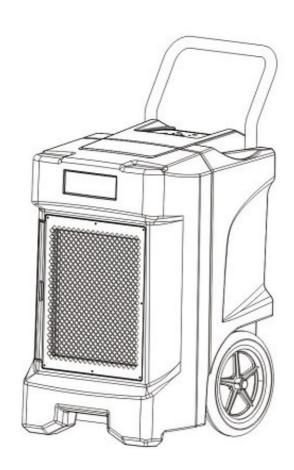


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RM95 INDUSTRIAL DEHUMIDIFIER OWNER'S MANUAL





RM95 PACKAGE CONTENTS

Item	Description	Quantity
10530GR-US	Dehumidifier	1
TPC383	Manual	1



1. Product Introduction:

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The unit can remove moisture from the air based on the principle of Steamily Refrigerating Compression. It can help to keep carpets, floors, walls, and other articles in the building dry, and it also can be used in file rooms, underground projects, commodity storage, medicine and health care where need a dry environment, the dehumidifier can prevent them from damp and mildew.

2. Packing list

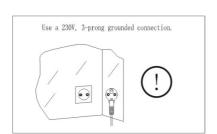
One dehumidifier, one handle and two handle covers, six bolts for fixing handle, and one instruction manual.



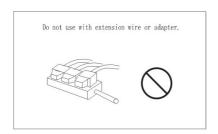
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5. Operation Panel:

- 1 -



On/Off
Purge by hand
Display working time
Indicate the status
Time showing

ON/OFF:

Press once to turn the unit on or off.

PURGE:

Press the PURGE key to empty water from the pump reservoir. The pump will stop automatically after forty seconds continuous operation. During normal operation the pump purges automatically when the reservoir is full. And during purge condition, if the bottom is pressed once again, the pump will stop draining. Please press "PURGE" to make drainage before moving the machine to avoid water spillage.

T: Display working hours and totally working time

After turning on operation, it can display working hours for the current time, and the time unit is based on minutes, for example, if it displays "0000:50", it means that it has worked for 50 minutes this time. If you want to view the totally working time, please press "T" once more, and it will shows for 10s and returns automatically to the original working hours. If you press "T" before it has lasted for 10s, it also can turn to the original working hours.

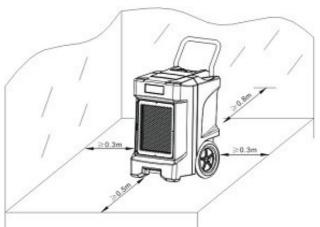
If the unit is in power but not in operation, LED will displays nothing, and in this condition, the working hours at the last time will be showed for 10s if "T" is pressed one time. But within 10s, if "T" is pressed again, the totally working time will be showed for also 10s, and within 10s, if there is no action, LED will automatically turn down. In addition, if "T" is pressed again when LED displays the totally working time, LED will turn down immediately. What's more, the current working time will be deleted by pressing "T" for 5s continuously, and the time will be recounted, but the deleted time will be added into the totally working time.

Note: The totally working time can not be deleted, if the time is beyond the range of LED showing time, it will be deleted and recount from the start.

6. Preparation before use



Position of the dehumidifier: Place the dehumidifier in the middle of a room away from walls which shows below:



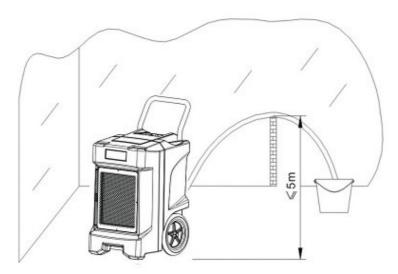
Use a 115\ electrical outlet.

necessary for

Unwrap the entire hose. Do not leave any portion of the hose coiled on the unit, or obstructions that would restricted the flow of water.

Place the unattached end in a sink, drain, bucket or even outside; anywhere that water can drain out safely

The position of drain water pipe should not be too high (≤5 meters). Failure to do so may cause water backup in the pump resulting in leakage.



Plug in electrical outlet reliably, and solidly.

Make sure there is no any objects before the air outlet and air input, for it will reduce the function of the dehumidifier and higher electric charge.

7. Operating instructions



Operation for general use:

Press the ON/OFF key to turn the unit on, it will go into working mode automatically.

After using, press ON/OFF key to turn the unit off, while water pump will turn on automatically for 40 seconds to drain the rest water and turn off automatically.

Note:

During normal operation, do not disconnect the machine by directly removing the plug from the power. Otherwise the rest water will remain in the machine. Do not move the machine at least three minutes after it stops running; it needs time for all the drops on the evaporator inflow into water tank. Moving it at once may make the drop fall onto ground and get the ground wet.

key lock function:

If the keys of "T" and "purge" are pressed for 2s at the same time, the defrost light will keep shining at the speed of 50Hz, and all the keys on the control panel will be in lock, but it can be unlock by the same action again.

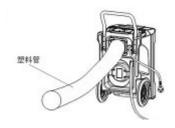
Stack function:

For convenient freight, two unit of this machine could be stacked, and the slot of the wheel can help to stable and safe transportation.



Pipe function:

As to a much wetter space, use a plastic pipe with diameter larger than 170mm, and tie the pipe to hood, it will be much faster and more effective to make it dry.





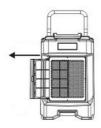
Warning: please cut the power before maintenance.

Clean air filter:

Ash on the filter will block the air hole, and it will impact the performance of dehumidifier. So filter is needed to clean regularly.

If the machine is used in a place which have lots of ash, you must clean it every 1~5 days.

If the machine is used in a clean place, you can wash the filter every one month.



The way of washing filter:

Pull the filters out.

Using cleaner to wash the ash on filter. You can also use warm water (below $40\,^\circ\!\!\!\!\!\!\!^\circ\!\!\!\!^\circ$) to wash filter

Dry the filter after washing then install it back to machine.

Note: Do not boil the filter or put it under sunshine.

Check drain hose:

An unimpeded drain hose can assure the drainage of water, so it is necessary to check the hose in case of obstruction. If the hose is deflated and can't recover, you must replace a new pipe.

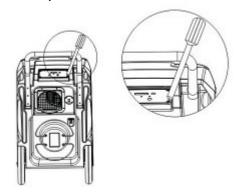
If do not use the machine for a long time, please drain the inner water and pull out the power supply.

Replacement of battery:



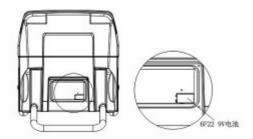
The battery needs to be replaced if LED is not displayed when the unit is not on power.

Cut the power and unload the four bolts.



Take out the control panel, lightly pull electric cord.

Replace the battery with the specification of 6F22 9V.



Reinstate the machine, and connect to the power. It can preserve its battery life if you turn on the machine as soon as replace it.



Do not operate dehumidifier near heat source like burner, heater, or this can cause damage to both person and machine.

Do not use dehumidifier on the place where water may spatter to machine.

Before using, the machine should be put steadily to avoid damage.

To control the humidity carefully when you use the dehumidifier in the place where have wood furniture and floor, because over-dry environment may make the wood cracking.

Wildly shaking, crashing and high-angle incline may damage the machine: like the noise becomes louder etc. And the high-angle incline may cause the remained water of machine to leak out.

9. Trouble Shooting:



The problems as blow are probably not the real faults. Please check the machine according to the tips.

PROBLEM	CAUSE	SOLUTION
	No power is connected	Take down the plug
Unit does not operate	to machine	from the power; and
		check the power
	Unit is not turned on	Press the key of "On"
		to turn on the machine
	E4 is exist	Try to use manual
		drainage
	Not enough time for	Allow more time for
	working	drying
Unit collects little water	Filter is blocked	Clean the filter
even no water		The dehumidifying
	Indoor temperature is	volume is little under
	too low	low ambient
		temperature
		(≤18),thus try to
		increase the indoor
		temperature
	Water pipe is tied or	Check water pipe
	deflated	
Poor dehumidification	The door or windows	Seal up the room
	are open; the bad	
	hermetic house	
Leakage	The inner water do not	Use manual drainage
	drain clean or	after power is on
	overbank of the unit	
Hot air is drained from	The normal heat	Normal phenomenon
the outlet	exchange	
With the sound of	The sound from	Normal phenomenon
water flow or da da	refrigerant flowing or	
voice	water pump working	

Notice: After check the above mentioned, if there is still a problem, please contact with local distributor. Please do not tear down or mend the machine by yourself.

Faults code:



When the screen displays error as follow, please contact with local distributor.

Code			
	E1	E3	E4
Error message	Coil sensor error	Lack or leakage of refrigerant; the compressor is out of normal operation	Water pump error ,water pipe block up or water level switch gets bad
Display usage	Flash once every 30 seconds	Flash continually	Flash continually
Explain	The machine is in normal working condition, and entering into timing defrost mode	Turn off machine. Then turn on again. Repeat the course mentioned above.	Machine turns off automatically. It cannot work unless the fault is solved

Specifications:



Name	Dehumidifier
Model	RM95
Power Supply	115V 60Hz
Max. Dehumidify Capacity(L/day)	90
30 ,RH 80%	
Rated Dehumidify Capacity(L/day)	50
27 ,RH 60%	
Max. Input Power(W)	1100
Rated Input Power (W)	860
Max. Current (A)	9.5
Rated Current (A)	7.5
Max. Working Pressure (MPa)	4.0
Heat Exchanger Pressure (MPa)	6.5
Refrigerant/Added weight	R410a/720g
Weight (kg)	45
Package Dimension (mm)	515*530*830
Working Temperature (°C)	0~45
Proper Collocate for House (m2)	60~90

Take the above data as the reference; please take the nameplate as the final parameter.



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